





Technical Data Sheet

Toffee

Caramel Stoneware High-Fire Clay

Technical Data

Firing Range:	Cone 5-10
Biscuit Temperature:	Cone 06
Water Content:	19%
Plasticity (IP Atterberg):	13
Carbonate Content (CaCO3):	0%
Drying Shrinkage:	6.2%
Firing Shrinkage (1250°C):	5.6%
Porosity (1250°C):	0.1%
Dry Bending Strength:	3.5 N/mm ²
Fired Bending Strength (1250°C):	50.8 N/mm ²
Thermal Coefficient (1250°C):	67.6x10 ⁻⁷ °C ⁻¹

SIO-2® Toffee is ideal for crafting smooth, finely detailed stoneware pieces. Composed of 40% impalpable grog, it's perfect for both throwing and modeling. The high grog content also ensures excellent performance during drying and firing.

When fired, SIO-2® Toffee reveals a range of beautiful natural tones, from oatmeal beige to caramel brown, depending on the temperature. These warm hues provide a stunning foundation for glazes and additional decoration, making it a favorite among artists seeking to create visually striking, one-of-a-kind pieces. Its versatility makes it well-suited for a wide variety of creative projects.

Features





High-Fire Stoneware Clay

6486:1999 standards)

Microwave-Safe





Available Packaging

Full-Size 27.6 lbs



Sample-Size 4 lbs

